







DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. DSI 9278	REV. A SHEET 1 OF 2
DATE 04.04.27		TITLE ADD D205-633-017	SCALE NTS
A	04.04.27	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D205-633 REV. A

REF. CANADIAN STC: SH96-57

FAA STC: SR00592NY, SR00593NY, SR00594NY

ADD THE D205-633-017 **HELI-ACCESS-STEP™**, AS SHOWN BELOW, FOR INSTALLATION ON AIRCRAFT
EQUIPPED WITH STANDARD LOW GEAR

PARTS LIST

QTY D205-633-017	Part Number	Description
X	D205-633-017	Heli-Access-Step™, Standard Low Gear
1	D2021-101	EYE BOLT
2	D2022-101	SPACER
2	D2022-103	SPACER
1	D2562-007	STRUT
1	D2563	WELDMENT ASSEMBLY
1	D2565-401	STRUT
1	D2565-403	STRUT
1	D2565-405	STRUT
1	D2565-407	STRUT
1	D2565-409	STRUT
1	D2565-411	STRUT
2	AN4-5A	BOLT
2	AN4-6A	BOLT
2	AN4-7A	BOLT
1	AN4-14A	BOLT
1	AN5-6A	BOLT
1	AN5-14A	BOLT
15	AN960JD416	WASHER
4	AN960JD516	WASHER
8	MS21042L4	NUT (or MS21042-4)
2	MS21042L5	NUT (or MS21042-5)

WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		ARM	MOMENT	ARM	MOMENT
D205-633-017	13.7 lb 6.21 kg	±50.0 in ±1.27 m	±685 in-lb ±7.89 m-kG	94.5 in 2.40 m	±1295 in-lb 14.9 m-kG

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: APR. 27 2004
CERT. NO.: SH96-57
ISSUE NO.: #5

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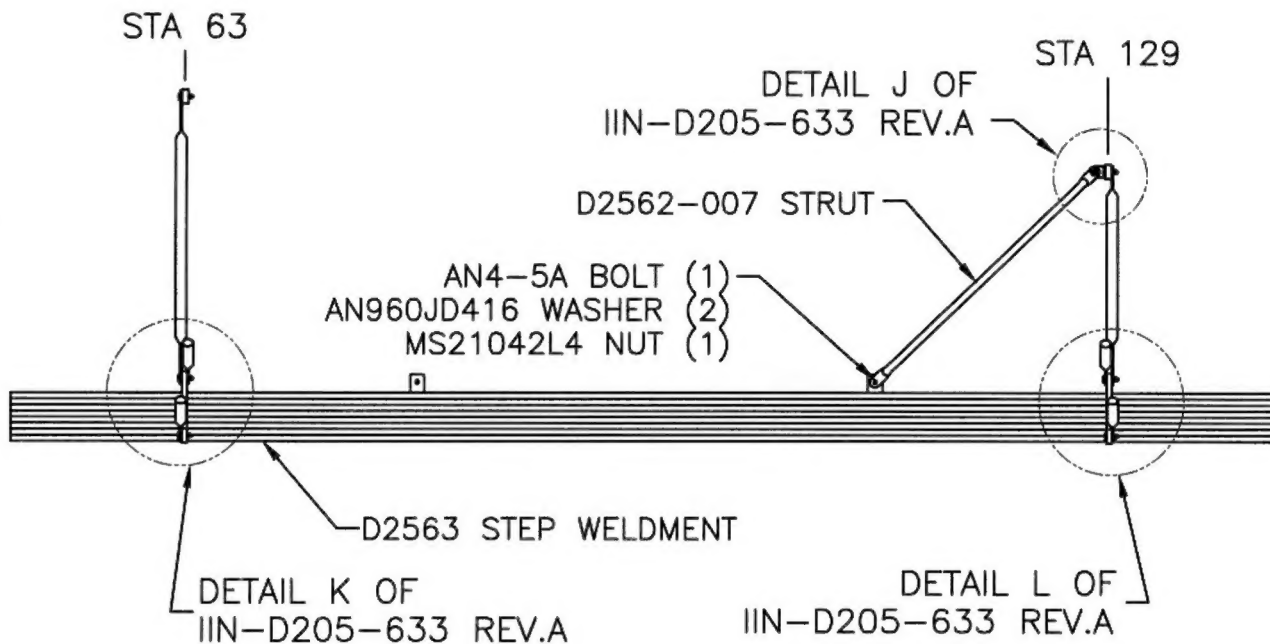
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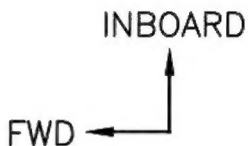
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CHECKED 	APPROVED 	DRAWING NO. DSI 9278	REV. A SHEET 2 OF 2
DATE 04.04.27		TITLE ADD D205-633-017	SCALE NTS

INSTALLATION

INSTALL AS PER THE D205-633-011 STEP OF INSTALLATION INSTRUCTIONS IIN-D205-633 REV.A, EXCEPT REPLACE D2565-101 STRUT WITH THE D2565-401, -103 WITH -403, -105 WITH -405, -107 WITH -407, -109 WITH -409, AND -111 WITH -411. ALSO REPLACE D2562-001 WITH D2562-007.



D205-633-017
(VIEW LOOKING DOWN)



CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED	
BY:	 D. SHEPHERD (DE # 02)
DATE:	APR. 27 2004
CERT. NO.:	SH96-57
ISSUE NO.:	#5

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